

**Work Order ID 67909**

Monday, April 04, 2011 1:21:43 PM

**PRELIMINARY ISSUE**

Page 1

Item ID: D4323-15

Revision ID: PRELIM

Item Name: Spacer

Start Date: 4/4/2011 Start Qty: 319.00

Required Date: 4/6/2011 Req'd Qty: 319.00

Reference:

Approvals: Process Plan: *WJF* Date: *11-04-04* Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Run Start

Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr

Revision Nbr

D4323

PA1

100

0.00



Waterjet

FLOW CNC Waterjet

Memo

2-Deburr if necessary

Parts were previously inspected  
see work order #66991

0.00

*Deburr**M.L.**11/04/04**(316X)*

130

0.00



Packaging

Packaging

Identify as per dwg &amp; Stock Location: \_\_\_\_\_

Memo

*PEACE*

0.00

*11/04/05 (316)*

**Work Order ID 67909**

Monday, April 04, 2011 1:21:43 PM



Page 2

Item ID: D4323-15

Accept



Setup Start



Revision ID: PRELIM

Stop



Item Name: Spacer

Start Date: 4/4/2011 Start Qty: 319.00



Cust Item ID:

Required Date: 4/6/2011 Req'd Qty: 319.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

POSITIVE RECALL

EFFECTIVE 4.4 AUTH u

RELEASED \_\_\_\_\_ DATE \_\_\_\_\_

NIF 11-04-06

RD 2370

## List Lots

Monday, April 04, 2011 1:18:33 PM

Page 1 of 1

Criteria : Item ID: d4323-15 All Locations All Warehouses All Quantity

Item ID	Warehouse ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt	Type Code	Comments
Item Name	Location ID				Lot Code		

D4323-15	Main Warehouse	66991	3/9/2011	319.0000			
Spacer	ENG						

Total: 319.0000

REFERENCE ONLY